

304 3/8



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D3759-1**Job Sheet 204017****Part No:** D3759-1**Job Qty:** 160 pcs**Part Name:** Bushing**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/2/19**Job Tracking No:****Due Date:** 1/30/20**Created By:** Jennifer Renwick**Type:** Stock**Description:**

Note: DWG D3759 REV.B IPP Rev:A 08-03-04 new issue DD verified by: LL IPP REV:B 19.06.20 AS PER DWG
REV.B DD VERF:JFS

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	160 pcs	1/30/20	1/30/20	0.02	6.40	Hardinge - 1		BM 20-12-08
110	QC 2	160 pcs	1/30/20	1/30/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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Container No: S245860**Part:** D3759-1**Job No:** 204017**Serial No/Batch:** S245860**Revision:** B**Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 01/08/20

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120 QC 8	160 pcs	1/30/20	0.00 0.00	QC 2 - 65	SB0 20/1/18
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	SB 20/01/09
				QC 8 - 76	
				QC 8 - 61	
130 Packaging 3-1 - Stock - B4B 160 pcs		1/30/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	

				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	160 pcs	1/30/20	0.00 0.00	QC 21 - SA - 21	JAN 09 2020
				QC 21 - SA - 70	21
				QC 21 - SA - 53	6-50
Part Op 100 - 1-Machine as per folio FA727 FOLIO REV: <u>AA</u> DWG REV: <u>B</u> 2-DO NOT Deburr ENDS Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) *****STOCK IN BASKET CELL ***** LOCATION: WA004-6 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304R0.375	304 Round Bar 0.375	11.6000 ft (.0725 ea)	100-Hardinge - 1	S243100	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Hardinge - 1	M304R0.375	12	28	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.375inches + 0.000 -0.020	0.375 0.355	0.375	
2	Bushing	0.257inches + 0.005 - 0.001	0.262 0.256	0.257	
3	Bushing	0.750inches ± 0.010	0.760 0.740	0.750	

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